

CATEGORY:

CLEARED

Transmittal Letter to the United States Designated/Elected Office (DO/EO/US) To AUG CUU Page 1 FORM PTO-1390

09/623584

	onal Filing Date. Date Claimed	HM-349PCT PCT/EP99/01221 FEBRUARY 25, 1999 March 9, 1998 HIGH-SPEED SHEARS	FOR CUTTING	ROLLED STRIP TO LENGTH
	it(s) for (DO/EO/US)	Horst Grafe, Matth and Erich Münker	ias Beuter,	Karl-Friedrich Fuhrmann
	cant herewith submits to	the United States Designated/Ele	ected Office (DO/E	O/US) the following items and other information:
<u>X</u>		sion of items concerning a filing		
	_	BSEQUENT submission of items cond		
_X	_ This express request to the expiration of the	begin national examination proc applicable time limit set forth	edures 35 U.S.C 37 in 35 U.S C 371(b)	71 (f) at any time rather than delay examınatıon unt and PCT Articles 22 and 39(1).
·	- ' '	ternational Preliminary Examinat Tonal Application as filed [35 U	· ·	e 19th month from the earliest claimed priority dat
Frank.		ansmitted herewith (required only		ed by the International Bureau).
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ħ				ted States Receiving Office (RO/US)
6	X A translation of the	International Application into En	nglish [35 U.S.C.3]	71(c)(2)]
·		ims of the International Applica		
1 1		ransmitted herewith (required on]		ed by the International Bureau)
ij		been transmitted by the Internati		
nt - pt		not been made; however, the time		such amendments has NOT expired
1		not been made and will not be made		
		amendments to the claims under PC		
		on of the inventor(s) [35 U S.C 3		
- for -	A translation of the	annexes to the International Pre	inminary Examinatio	on Report under PCT Article 36 [35 U S.C 371(c)(5)]
2.5	11. to 16. below concer	n other document(s) or information	on included:	
		sure Statement under 37 C F.R 1		
		- · ·	sheet in complian	nce with 37 CFR 3.28 and 3.31 is included
	X A FIRST preliminary a			
	A second or subsequen A substitute specific	T preliminary amendment.		
		attorney and/or address letter.		
		mation) Three sheets of drawings		
10	X (Solici Focillo di IIITor	interiory fill ce success of drawings		
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EXPRE	SS MAIL No EL 599 502	874 US Deposited: August 31	2000	
		rrespondence is being deposited was addressed to the Commissioner		ates Postal Service Express mail under 37 CFR 1 10 ademarks, Washington, DC 20231.
	The Karelle			
	Friedrich Kueffner		August 31, 2000 Date	
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Page 2 Docket No: **HM-349PCT**

U.S. Application No (if known, see 37 C F.R. 1.50): International Application No. PCT/EP99/01221 $\frac{1}{1000} = \frac{1}{1000} = \frac{1}{1000}$

Friedrich Kueffner Name	signature 29,482 Reg. No.	August 31, 2000 Date
SEND ALL CORRESPONDENC	E TO: Friedrich Kueffner 342 Madison Avenue Suite 1921 New York, NY 10173	
NOTE: Where an appropr be filed and gra	iate time limit under 36 CFR 1.494 or 1.495 has not been met, a petition to revive [37 CFR nted to restore the application to pending status.	(1 137(a) or (b)] mu
overpaym	nssioner is hereby authorized to charge any additional fees which may be required, or cr ment to Deposit Account No. 11-1835 . A duplicate copy of this sheet is enclosed	
A duplic	harge my Deposit Account No. 11-1835 in the amount of \$ to cover the above fees ate copy of this sheet is enclosed.	
a) X A check	In the amount of \$ 840.00 to cover the above fees is enclosed	
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accompanied by an appro	TOTAL FEES ENCLOSED	0: \$ 840.00
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	TOTAL NATIONAL FEE	: \$ 840.00
Pencessing fee of \$ 130	0 00 for furnishing the English Iranslation later than2030 months med priority date [37 CFR 1.492(f)]	<u> </u>
	SUBTOTAL	.: \$ 840.00
Reduction by ½ for film Statement must be filed	ing by small entity, if applicable. Verified Small Entity dialso. [Note 37 CFR 1 9,1.27, 1 28] (divided by	2)
is pring	TOTAL OF ABOVE CALCULATIONS	s: \$ 840.00
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Tron the eartrest claim	Claims filed Extra Rate	
Surcharge of \$ 130.00 f	or furnishing the oath or declaration later than2030 months ed priority date [37 CFR 1.492(e)]	\$ 840.00
and all	ENTER APPROPRIATE BASIC FEE AMOUNT	: \$ 840.00
Intornat	claims satisfied provisions of PCT Article 33 (2) to (4) \$ 96.00	
Neither	International preliminary examination fee [37 CFR 1 482] nor ional search fee [37 CFR 1.445(a)(2]) paid to USPTO: \$ 970.00	
No Inter but Inte	national preliminary examination fee paid to USPTO [37 CFR 1 482] rnational search fee paid to USPTO [37CFR 1 445(a)(2):	
Internat	ional preliminary examination fee paid to USPTO [37 CFR 1.482] \$ 670.00	
	eport has been prepared by the EPO or JPO \$ 840.00	
	EE [37 CFR 1.492(a)(1)-(5)]:	ATIONS ONLY
17. <u>X</u> The following f	ees are submitted:	CALCUL - PTO USE

526 Rec'd PCT/PTO 31AUG 2000

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

HM-349PCT

Applicant : Horst Grafe, et al

Serial No. : not known (PCT/EP99/01221)

Int. Filed : FEBRUARY 25, 1999

For : HIGH-SPEED SHEARS FOR CUTTING ROLLED STRIP TO LENGTH

Assistant Commissioner for Patents Washington, D.C. 20231

PRELIMINARY AMENDMENT

S I R:

In advance of the first office action, please amend the claims as follows:

IN THE CLAIMS

Claim 1,	line 7,	change "characterized in that" towherein
Claim 2,	line 2,	change "characterized in that" towherein
Claim 3,	•	change "one of claims 1 or 2," toclaim 1,; change "characterized in that" towherein
Claim 4,	•	change "one of claims 1 or 2," toclaim 1,; change "characterized in that" towherein

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change "one of claims 1 through 4,"
Claim 5, line 1,
                    to --claim 1,--;
                    change "characterized in that" to --wherein--.
          line 2,
                    change "one of claims 1 through 5,"
Claim 6,
          line 1,
                    to --claim 1,--;
                    change "characterized in that" to --wherein--.
          line 2,
Claim 7,
          line 1,
                    change "one of claims 1 through 6,"
                    to --claim 1,--;
                    change "characterized in that" to --wherein--.
          line 2,
Claim 8,
                    change "characterized in that" to --wherein--.
          line 7,
                    change "characterized in that" to --wherein--.
Claim 9,
          line 2,
                    change "claims 8 or claim 9,"
Claim 10, line 1,
                    to --claim 8,--;
          line 2,
                    change "characterized in that" to --wherein--.
Claim 11, line 1,
                    change "one of claims 8 through 10,"
                    to --claim 8,--;
          line 2,
                    change "characterized in that" to --wherein--.
Claim 12, line 1,
                    change "one of claims 8 through 11,"
                    to --claim 8,--;
          line 2,
                    change "characterized in that" to --wherein--.
Claim 13, line 1,
                    change "one of claims 1 through 12,"
                    to --claim 1,--;
          line 2,
                    change "characterized in that" to --wherein--.
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REMARKS

Claims 1 - 13 are in the application.

As a result of the foregoing amendment, the claims have been amended to remove improper claim language.

Any additional fees or charges required at this time in connection with the application may be charged to our Patent and Trademark Office Deposit Account No. 11-1835.

Respectfully submitted,

FK:ml August 31, 2000 342 Madison Avenue New York, NY 10173 (212) 986-3114

Friedrich Kueffner Reg. No. 29,482

EXPRESS MAIL No.: EL 599 502 874 US Deposited: August 31, 2000

I hereby certify that this correspondence is being deposited with the United States Postal Service Express mail under 37 CFR 1.10 on the date indicated above and is addressed to the Commissioner of Patents and Trademarks, Washington, DC 20231.

Friedrich Kueffner

526 Rec'd PCT/710 31 AUG 2000

High-speed shears for cutting rolled strip to length

The invention relates to flying shears with cutting tools located on drums facing each other, which tools are accelerable by at least one driving device assigned to them to a peripheral speed corresponding to the speed of the strip to be cut and with separately controllable adjusting device assigned to one of the drums.

Similar shears have become known through DE-OS 21 38 478. These shears are, however, intended for the cutting of fast-running wire. For the cutting of strips, DE-OS 41 28 970 discloses linear guides for the drums, which guides are located in stands. In this case, blades are used, which require very exact synchronization between drum drive and adjusting drive in order to be able to execute a correspondingly clean cut. Through this very exact synchronization, such shears are relatively slow.

The invention is based on the object of further developing flying shears for the cutting of hot strip in such a way that good cutting results are guaranteed even at strip speeds of up to 30 m/sec and with minimal strip thicknesses.

For the solving of this object it is proposed that one of the drums is mounted on rockers, that the adjusting device consists of drives effecting the cutting movement and support elements located between said drives and the rockers and that the support elements are shortenable to an effective position effecting a cut. A further solution

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proposal consists in that one of the drums is mounted on rockers, that the rockers are supported by means of support elements, that the support elements are shortenable to an effective position effecting a cut, that the adjusting device has cranks which are connected with the second drum, and said second drum is capable of leading to the cut through paraxial displacement towards the first drum.

Through this design of the shears it is achieved that the drums can always be driven at a peripheral speed corresponding to the speed of the strip to be cut or at a peripheral speed slightly lowered in comparison with said speed respectively. Thereby the cutting tools can always execute the cutting movement without a cut being made. Only when a cut is to be executed are the support elements brought into effective position. The next cutting movement of the cutting tools then leads to the cut.

There is also the possibility to leave only the drums constantly at a corresponding peripheral speed and to drive the adjusting device only for a cut.

Alternatively the driving device for the drums can naturally also be brought to a standstill during the times in which no cut is to be made. In order to accelerate these drums for the cut, however, substantially greater motor outputs are required than if the drums were to run constantly at a corresponding peripheral speed.

It is of advantage if the support elements are lockable in their effective length. By this means it is achieved that a spring-back between the drums is limited to a minimum so that cuts as exact as possible can be made. With corresponding dimensioning of the support elements, the power transmission can be effected directly by them, i.e. without corresponding locking.

Through the use of chisel and anvil as cutting tools, a very exact synchronization, as is required with cutting blades, is not necessary. Nonetheless, a synchronization between the driving devices and the drives or cranks respectively is appropriate, whereby, however, slight

It is advisable to bring the support elements into their effective position before the beginning of the working stroke of the drives or cranks respectively. By this means it is guaranteed that the support elements are already in effective position during the cut and irregularities cannot occur through adjustments of the support elements during the cut.

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In the case of the very thin hot strips to be cut here. It has been shown that the strip starts are very difficult to guide after a cut. It is therefore of great importance to integrate the cutting devices into a corresponding coiler or to place said cutting devices at a minimum distance in front of the coiler respectively.

The invention is explained in greater detail by means of a drawing in which

- Figure 1 shows in schematic representation shears according to the invention.
- Figure 2 shows a further solution compared with Fig. 1 for the adjusting drive,
- Figure 3 shows the schematic representation of further shears according to the invention, and
- Figure 4 shows shears according to the invention integrated into a coiler.

Figure 1 shows shears 1 which have a drum 2 and a drum 3. The drum 3 is carried by a rocker 4. One arm of the rocker 4 is mounted pivotably around the pivot point 5. The drum 2 has a chisel 6, whereas the drum 3 is equipped with an anvil 7. The drums 2 and 3 are rotary-driven by driving devices 8 to a peripheral speed corresponding to the speed of the running strip 9. Thereby a mechanical or electrical or electronic synchronization respectively is provided between the drives 8 and thus

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between the drums 2 and 3. At the second end of the rocker 4, a support element 10 is located, which support element is adjustable in its length and consists essentially of a piston-cylinder unit 11. The support element 10 is linked to a crank 12 which is acted upon by a differ 13.

The function of the shears 1 is as follows: The drums 2 and 3 are kept constantly at a corresponding peripheral speed or brought before a cut to the necessary peripheral speed respectively by the drives 8. The crank 12 is likewise constantly driven or brought before a cut to the corresponding rotational speed respectively. Thereby the ratio of the peripheral speeds between the drum 2 and the crank 12 can be set, for example to 1:8. A possible synchronization between the drum 2 and the crank 12 is indicated by the line 14 or the line 14' respectively. Through the rotary movement of the crank 12, the crank 3 is moved constantly to and frosalong the arrow 15. If this adjusting movement is to lead to the cet, the piston-cylinder unit 11 is ativen together before the crank reaches the lower dead point and arrested if applicable. By this means the drum 3 is pivoted to a substantially reduced distance from the drum 2. On the next reaching of the lower dead point of the crank 12, the corresponding cut is then executed. Through the synchronization between the crank 12 and the drum 2 it is achieved that, when the crank 12 is positioned at the lower dead point, the chisel 6 is facing the anvil 7, so that the strip 9 can be separated.

Figure 2 shows that, instead of the adjusting drive consisting of the crank 12, the drive 13 and the support element 10, a piston-cylinder unit 16 can be used, whereby this piston-cylinder unit has two separately pressurizable pistons. The upper piston corresponds to that of the piston-cylinder unit 11, whereas the lower piston replaces the crank 12 and the drive 13.

Figure 3 shows shears 1' which consist of the drums 2' and 3', whereby the drum 3' is held on the rocker 4'. The drum 2' is eccentrically mounted by means of a crank 12'. By means of an arresting device 17, the rocker 4' can be locked in the lower position of the piston of the piston-cylinder unit 11'. The function of the shears 1' is as follows: The drums 2' and 3' are constantly driven or accelerated before a cut to a corresponding

peripheral speed respectively by the motor 8'. The same applies to the crank 12', which is acted upon by the drive 13'. By this means the drum 2" executes, besides the circular movement effected by the driving device 8', a superimposed stroke movement effected by the crank 12'. If the strip 9' is to be cut, the piston-cylinder unit 11', before the chisel 6' reaches its upper point in the drawing, is retracted and blocked by the directing device 17. By this means the distance between the drums 2' and 3' is so strongly reduced that the strip 9' is separated by the chise! 6' on the next reaching of the upper dead point.

Figure 4 shows a reverse coiler 18, whereby the strip 9 is led over a guide 10 pulley 19 to the coller 20. If the coller 20 has the given number of windings and the strip 9 is to be cut, the drum 2' is pivoted against the doiler 21, whereby the pivoting movement can be executed as specified with respect to Fig. 1 or Fig. 3. The coiler 21 acts as the corresponding anvil. After the executed cut, the strip 9 can be colled 15 ignmediately onto the coiler 21.

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Survey of reference numbers

	1 2		Shears Drum
	3	:	Drum
5	4		Rocker
	5		Pivot point
	6		Chisel
	7		Anvil
	8		Driving device
10	. 9		Strip
	10		Support element
	11	*	Plston-cylinder unit
: 315 : 318	12	Section of the second	Crank
130	13	;	Drive
15	14	\$	Line
	15		Arrow
	16		Piston-cylinder unit
	17		Arresting device
1.395 1.395 1.375	18		Reverse coiler
20	19		Guide pulley
1	20		Coiler
: mg	21		Coiler
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Patent claims

- 1. Flying shears (1) with cutting tools (6, 7) located on drums (2, 3) facing each other, which tools are accelerable by at least one driving device (8) assigned to them to a peripheral speed corresponding to the speed of the strip (9) to be cut and with separately controllable adjusting device assigned to one of the drums mounted on rockers (4), characterized in that one of the drums (3) is mounted on rockers (4), that the adjusting device consists of drives (12, 13) effecting the cutting movement and support elements (10) located between said drives and the rockers (4) and that the support elements (10) are shortenable to an effective position effecting a cut.
- Flying shears according to claim 1,
 characterized in that
 the support elements (10) are lockable in their effective length.
 - Flying shears according to one of claims 1 or 2, characterized in that the drive is configured as a crank (12).

 Flying shears according to one of claims 1 or 2, characterized in that the drive is configured as a piston-cylinder unit (16).

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- 5. Flying shears according to one of claims 1 through 4, characterized in that a synchronization (14, 14') is provided between the driving devices (8) and the drives (12, 13).
- 6. Flying shears according to one of claims 1 through 5, characterized in that the cutting tools (6, 7) are configured as a chisel (6) located on a drum (2) and as a jacket area acting as an anvii (7) located on the second drum (3).
- 7. Flying shears according to one of claims 1 through 6, chiaracterized in that the support elements (10) are bringable into their effective position before the beginning of the working stroke of the drives (12, 13).
- 8. Flying shears (1") with cutting tools (6", 7") located on drums (2", 3") facing each other, which tools are accelerable by at least one driving device (8") assigned to them to a peripheral speed corresponding to the speed of the strip (9") to be cut and with separately controllable adjusting device assigned to one of the drums (2"),

characterized in that one of the drums (3') is mounted on rockers (4'), that the rockers (4') are supported by means of support elements (10'), that the support elements (10') are shortenable to an effective position effecting a cut, that the adjusting device has cranks (12') which are connected with the second drum (2'), and said second drum is capable of leading to the cut through paraxial displacement towards the first drum (3').

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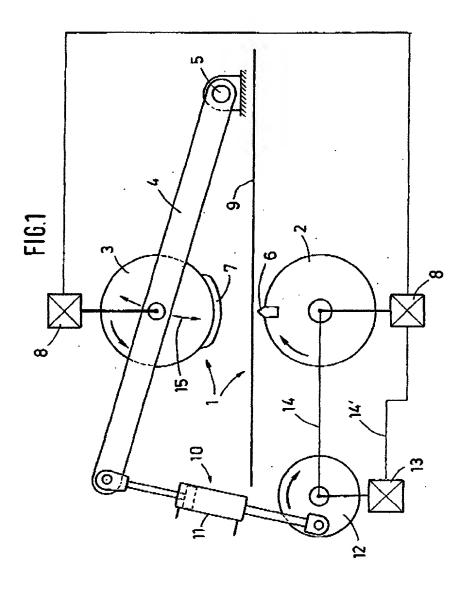
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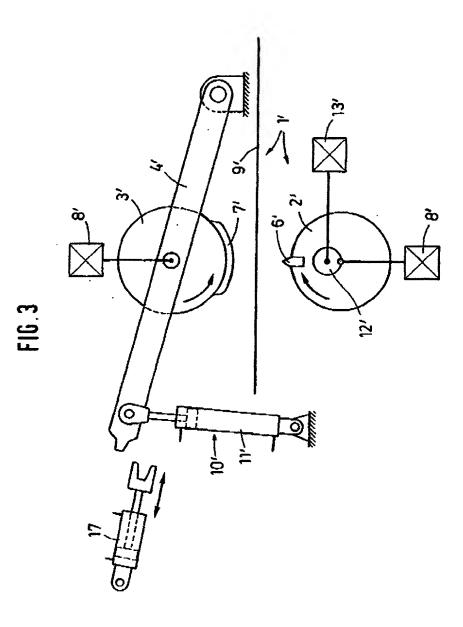
- Flying shears according to claim 8,
 characterized in that
 the support elements (10") are tockable in their effective length.
- 10. Flying shears according to claims 8 or claim 9, characterized in that a synchronization is provided between the driving devices (8') and the cranks (12').
- 11. Flying shears according to one of claims 8 through 10, characterized in that the cutting tools (6', 7') are configured as a chisel (6') located on a drum (2') and as a Jacket area acting as an anvil (7') located on the second drum (3').
- 12. Flying shears according to one of claims 8 through 11, chair acterized in that the support elements (10') are bringable into effective position before the beginning of the working stroke of the cranks (12').
- 13. Flying shears according to one of claims 1 through 12, characterized in that the shears (1, 1') are an integral part of a coller (18-20).

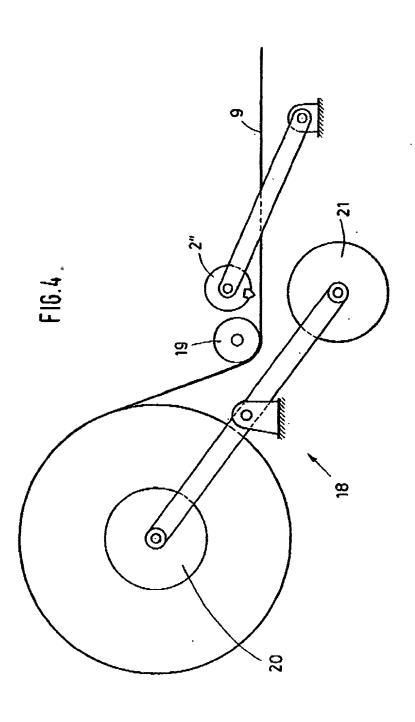
HIGH-SPEED SHEARS FOR CUTTING ROLLED STRIP TO LENGTH

ABSTRACT

Flying shears for thin hot strip are to be configured in such a way that very fast running strip can be securely cut. For this purpose it is proposed that one of the cutting tool drums is mounted on a rocker, that an adjusting device consists of drives effecting the cutting movement and support elements located between said drives and the rockers and that the support elements are shortenable to an effective position effecting a cut.







	MBINED DECLARATION FOR PARENT APPLICATION AND POWER OF ATTORNEY Attorney's Docket No. HM-349								
As a below name My residence, post of	As a below named inventor, I hereby declare that: My residence, post office address and citizenship are as stated below next to my name,								
I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: HIGH-SPEED SHEARS FOR CUTTING ROLLED STRIP TO LENGTH									
the specification	of which (check only o	one item below):							
is attached heret	0.								
was filed as Unit	ed States application								
Serial No									
and was amended on		(if app)	Licable).						
X was filed as PCT	international applicati	lon							
Number <u>PCT/EP9</u>									
on FEBRUA F									
	nder PCT Article 19	(if appl	licable).						
specification, included in acknowledge the dut	ling the claims, as amer by to disclose informati	erstand the contents of nded by any amendment re ion which is material to 7, Code of Federal Regul	eferred to above. o the examination of						
I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:									
PRIOR FOREIGN/PCT APPLI	CATION(S) AND ANY PRIOR	RITY CLAIMS UNDER 35 U.S	S.C. 119:						
COUNTRY (if PCT, indicate PCT)	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 USC 119						
GERMANY	198 09 813.8	9 MARCH 1998	X YES NO						
			YES NO						

PTO-1391 (REV. 10-83)

U.S. DEPARIMENT OF COMMERCE - Patent and Trademark Office

Combined Declaration For Parent Application and Power of Attorney (Continued) (includes Reference to PCT International Applications)

Docket No. HM-349

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or PCT international application(s) designating the United States of America that is/are listed below and, insofar as the subject matter of each of the claims of the application is not disclosed in that/those prior application(s) in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty of disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occured between the filing date of the prior application(s) and the national or PCT internation filing date of this application:

PRIOR U.S. APPLICATIONS OR PCT INTERNATIONAL APPLICATIONS DESIGNATING THE U.S. FOR BENEFIT UNDER 35 U.S.C. 120:

ī	STA	TUS (CHECK (ONE)			
U.S. APPLICATION NUMBER U.S. FILING DATE				PATENTED	PENDING	ABANDONED
PCT APPLICAT	TIONS DESIGN	HE U.S.				
PCT APPLICATION NO. PCT FILING DATE U.S. SERIAL			U.S. SERIAL NO.			
S						

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number)

FRIEDRICH KUEFFNER, REG. NO. 29,482

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PTO-1391 (REV. 10-83)

U.S. DEPARIMENT OF COMMERCE - Patent and Trademark Office

	Combined Declaration For Parent Application and Power of Attorney (Continued) (includes Reference to PCT International Applications) Docket No. HM-349									
7	D)	FULL NAME OF INVENTOR	Family Name	<u>First Given Name</u>	Second Given Name					
	2		Beuter	Matthias						
	0	RESIDENCE & CITIZENSHIP	<u>City</u>	State Or Foreign Country	<u>Citizenship</u>					
			Bad Berleburg	Germany DEX	Germany					
	2	POST OFFICE ADDRESS	Post Office Address	<u>City</u>	State & Zip Code					
		ADDRESS	Im Gunzetal 34	57319 Bad Berleburg	Germany					
				T						
,	€10	FULL NAME OF INVENTOR	<u>Family Name</u>	<u>First Given Name</u>	<u>Second Given Name</u>					
·	2	OF INVENTOR	Fuhrmann	Karl-Friedrich						
100	0	RESIDENCE & CITIZENSHIP	<u>City</u>	State Or Foreign Country	<u>Citizenship</u>					
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distant.	r sim a	ADDRESS	Weiherstrasse 14	57271 Hilchenbach	Germany					
Marie and Marie										
		FULL NAME OF INVENTOR	<u>Family Name</u>	<u>First Given Name</u>	Second Given Name					
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	l		Siepenstrasse 3a	57223 Kreuztal	Germany					

PTO-1391 (REV. 10-83)

U.S. DEPARTMENT OF COMMERCE - Patent and Trademark Office

Combined 1	Declaration	For P	arent	Applicati	ion and	Power	of	Attorney	(Continued)
(includes	Reference	to PCI	' Inte	mational	<i>Applica</i>	ations,)		

Docket No. HM-349

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

SIGNATURE OF INVENTOR 201	SIGNATURE OF INVENTOR 202	SIGNATURE OF INVENTOR 203
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PTO-1391 (REV. 10-83)

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Office of Initial Patent Examination -- Scanning Division



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